

P4C6Z-022

DESCRIPTION: Homopolymer

FEATURES: Excellent processability and mold release. Produced without animal derived components or phthalates.

APPLICATIONS: Injection Molding: pen barrels, bathroom accessories

PROPERTY	NOMINAL VALUE	SI UNIT		NOMINAL VALUE	ENGLISH UNIT	ASTM TEST METHOD
Melt Flow Rate	35	g/10 min.				D 1238
Density	0.90	g/cm ³				D 1505
Tensile Yield Strength	37	MPa		5300	psi	D 638
Yield Elongation	9	%		9	%	
Flexural Modulus 1% Secant	1311	MPa		190	kpsi	D 790
Tangent	NA			NA		
Deflection Temperature @ 66 psi (.455 MPa)	109	°C		228	°F	D 648
Rockwell Hardness				109	R	D 785
Notched Izod @ 23°C	30	J/m		.6	ft-lb/in	D 256
Gardner Impact @ 23°C	6	J		50	in-lb	D 5420

May-14



Regulatory

FDA – 21 CFR 177.1520 (c) 1.1a.

UL certified 94 HB

Drug Master File listed

Notice regarding medical applications:

This Flint Hills product meets certain requirements for use in medical applications. It is the responsibility of the medical device or pharmaceutical manufacturer to determine that this Flint Hills product is safe, lawful and technically suitable for the intended use. Flint Hills encourages its customers to review their application with a Flint Hills technical representative to ensure that this product is not used in ways for which it was not intended or tested. Flint Hills makes no warranties (express or implied), promises or guarantees concerning the suitability of this product for use in any given medical application. Not intended for use in the manufacture of any form of implanted medical or surgical device.

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